



MIDCOMP CONSUMABLES

T-DIG-500

90Mic Digital Print White Matt 500x25m

TECHNICAL DATA

Composition	PU/COPEs
material thickness	90 microns
Support	Polyester
Support thickness	100 microns
Finishing material	matt and gloss
Type of textile supported	cotton, polyester

APPLICATION

Application tape	clear / yellow
Pressure	13-14 (medium) / 3-4 bar
Temperature	150°C
Time	12 sec
Remove support	hot
Washing	till 60°C

SETTINGS

Quality of printing	Hight quality / standard
Direction	Bidirectional
Printhead speed	300/450 mm/sec
Color management	Max density US / sign&display
Mode	Print and cut
Speed	17/20 cm/sec
Blade	Standard 45° (Lamrol1005)
Pressure	60/80 gr
Offset	0,275 mm
Minimum size of cut	0,5 cm
Heater printing	30°C / OFF
Dryer	32°C / OFF

INDICATIONS

During the **FILM PEELING** phase, remove the material in excess by holding the hand resting on the support.

During the **PICKING OFF THE PRINT** phase, use our YELLOW application tape. We also suggest picking off the print upside down, turning the worksheet and removing the support, not the application tape.

During the **PRINT APPLICATION** phase, in case of application on cotton, after having the print pressed as specified in the technical data sheet, we suggest to remove the application tape and to press the print again for another 5 or 10 seconds, covering it with silicon paper, in order to assure a greater resistance to washing.

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